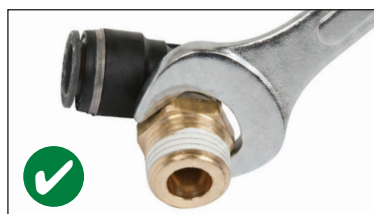


OEM-SPEC PTC COMPOSITE FITTINGS

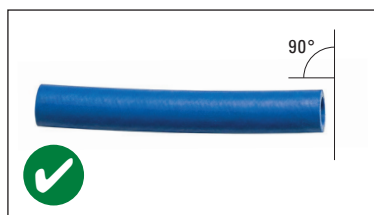
FROM GROTE

CONNECT
△ PROTECT

DO



1. Hand-tighten the fitting first, then apply final torque using a torque wrench on the hex.



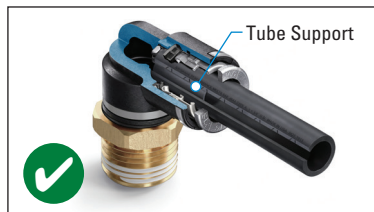
2. Always cut tubing squarely with a clean 90° edge.



3. Use Grote Tube Cutters (model 83-6579 shown) for best results.



4. Maintain an adequate bend radius in the tubing at all times.

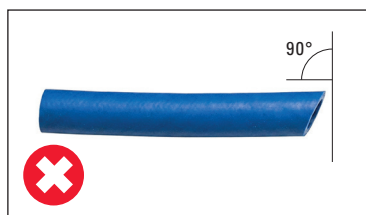


5. Insert the tube using a push-push motion until it fully bottoms out, then pull back to seat the chuck securely.

DON'T



1. Never apply a wrench to the composite body of the fitting.



2. Avoid angled cuts — these can cause leaks or damage.



3. Never cut tubing with diagonal cutters, a knife, a saw, or any dull tool. Keep cuts clean and free of burrs, dirt, or debris — contamination can cause leaks or damage.



4. Do not kink the tubing or place excessive side load on it, as this can result in leaks.



5. Do not allow dirt, debris, and other contaminants to enter the fittings, cartridges, or tubing.



Note: Never disconnect tubing from a fitting while the vehicle air system is pressurized. Always depressurize the vehicle air system completely before working on any fittings or tubing.



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